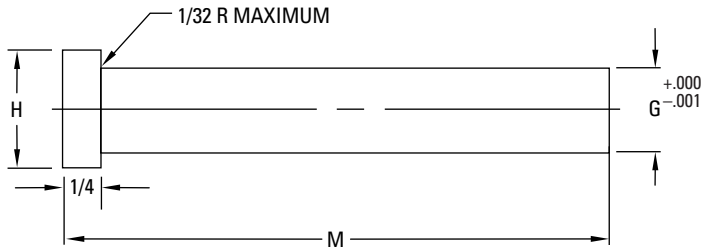


D-M-E Standard Return Pins

INCH
DIMENSIONS



- Precision made of superior quality thermal shock resisting hotwork die steel
- Hot-forged heads provide uniform grain flow, higher tensile strength
- Outside diameter nitrided to 65-74 HRc hardness and finished to minimize wear
- Centerless ground and polished outer diameter

1/2" Diameter Series

ITEM NUMBER	G PIN DIA	H HEAD DIA	M PIN LENGTH
7410	+.000 -.001 .500	3/4	3-9/16
7411			4-1/16
7412			4-9/16
7413			5-1/16
7414			5-9/16
7415			6-1/16
7416			6-9/16

For longer lengths, use EX 33 Ejector Pins (page 3).

5/8" Diameter Series

ITEM NUMBER	G PIN DIA	H HEAD DIA	M PIN LENGTH
7510	+.000 -.001 .625	7/8	4-1/16
7511			4-9/16
7512			5-1/16
7513			5-9/16
7514			6-1/16
7515			6-9/16
7516			7-1/16
7517			7-9/16
7518			8-1/16

For longer lengths, use EX 37 Ejector Pins (page 3).

3/4" Diameter Series

ITEM NUMBER	G PIN DIA	H HEAD DIA	M PIN LENGTH
7610	+.000 -.001 .750	1	4-15/16
7611			5-7/16
7612			5-15/16
7613			6-7/16
7614			6-15/16
7615			7-7/16
7616			7-15/16
7617			8-7/16
7618			8-15/16
7619			9-7/16

For longer lengths, use EX 41 Ejector Pins (page 3).

